

## SUPERPLASTIFIKATOR TA'SIRIDA YUQORI MUSTAHKAMLI BOG'LOVCHILAR OLİSH

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**Anatatsiya:** Sementning qotish vaqtining tezligi bir qator omillarga bog'liq. Ma'lumki, sement kukunining maydalik darajasining ortishi bilan solishtirma sirt yuzasining ortishi uning qotish vaqtini tezlashadi. Ushbu tadqiqot ishida tabiiy sharoitda qotgan YuMB-100, ya'ni faqat portlandsement klinkeri va 3% gips toshidan tashkil topgan tarkiblari 28 sutkalik mustahkamligining mos ravishda 1 sutkada 20 dan to 23% gacha, 3 sutkada 53 dan to 58% gacha va 7 sutkada 68 dan to 77 % ga erishishi aniqlandi. Shuni ta'kidlash kerakki tarkibida 0,8% superplastifikator bo'lgan tarkib 28 sutkada mustahkalik bo'yicha eng yuqori ko'rsatkich – 56,3 MPani ko'rsatish bilan birga, qotish vaqtiga mos ravishda 1 sutkasida 28 sutkalik mustahkamligining 23 %i, 3 sutkasida 53%i va 7 sutkasida 68 %iga erishdi.

**Kalit so'zlari:** mustahkamlik, solishtirma sirt yuza, qotish vaqtini, klinker, maydalik darjasasi, sement, YuMB-100, superplastifikator, sement xamir, portlandsement klinkeri.

Bugungi kunda dunyoda qurilish materiallari, buyumlari va konstruksiyalarini ishlab chiqarishda asosiy bog'lovchi material sifatida foydalaniladigan sementga bo'lgan ehtiyoj kuchaymoqda. Rivojlangan mamlakatlarda, jumladan AQSh, Germaniya, Yaponiya, Xitoy, Rossiya kabi mamlakatlarda sement ishlab chiqarish hajmlarini oshirish, ishlab chiqarishda sanoat chiqindilaridan foydalanish, sement sifatini pasaytirmagan holda uning tarkibidagi klinkeri miqdorini kamaytirish hisobiga ishlab chiqariladigan sement tan narxini arzonlashtirish, ularning samaradorligini oshirish muhim ahamiyatga ega bo'lmoqda. Shu bilan birga mavjud mahalliy xomashyo va sanoat chiqindilaridan foydalanib, ishlab chiqarishning energiya

tejamkor texnologiyalarini ishlab chiqishga alohida e'tibor berilmoqda.

Sementning qotish vaqtining tezligi bir qator omillarga bog'liq. Uning mineralogik tarkibi katta ahamiyatga ega, xususan uch kalsiyli alyuminatning miqdorini ortishi bu ko'rsatkichni tezlashishiga olib keladi. Ilmiy izlanishlarimizda foydalangan klinker tarkibidagi uch kalsiyli alyuminatning miqdori bir xil bo'lganligini hisobga olgan holda, kontrol namuna sifatida solishtirma sirt yuzasi 3200 sm<sup>2</sup>/g bo'lgan portlandsementdan foydalanildi. YuMB ning solishtirma sirt yuzasi 5000; 5300 va 5500 sm<sup>2</sup>/g teng qabul qilindi (1-jadval).

1-jadval

№	YuMB markasi	JK-02	Solishtirma	Normal	Qotish davri,	
		superplastifik astan mardoni	sirt yuzasi, sm <sup>2</sup> /g	quyuqlik %	soat-min boshlanishii	ohiri
1	PS-500	0	3200	25,6	1-32	3-50
2	YuMB-100	0,6		19,6	0-25	1-30
3	YuMB-100	0,8		17,0	1-25	3-35
4	YuMB-100	1,0		16,3	1-30	4-35
5	YuMB(B)-55	0,6		18,4	1-25	2-35
6	YuMB(B)-55	0,8		18,2	1-45	3-50
7	YuMB(B)-55	1,0		17,4	1-40	3-50
8	YuMB(B)-45	0,8		19,5	3-30	5-30
9	YuMB(B)-45	1,0		18,0	3-30	5-35
10	YuMB(Sh)-55	0,6		18,0	3-45	1-50
11	YuMB(Sh)-55	0,8		17,6	3-45	2-30
12	YuMB(Sh)-55	1,0		17,0	2-15	4-25
13	YuMB(Sh)-45	0,8		19,7	3-50	6-30
14	YuMB(Sh)-45	1,0		18,7	2-40	7-00
15	YuMB(B+Sh)-	0,8		19,0	1-45	2-30
16	YuMB(B+Sh)-	1,0		18,3	1-40	3-30

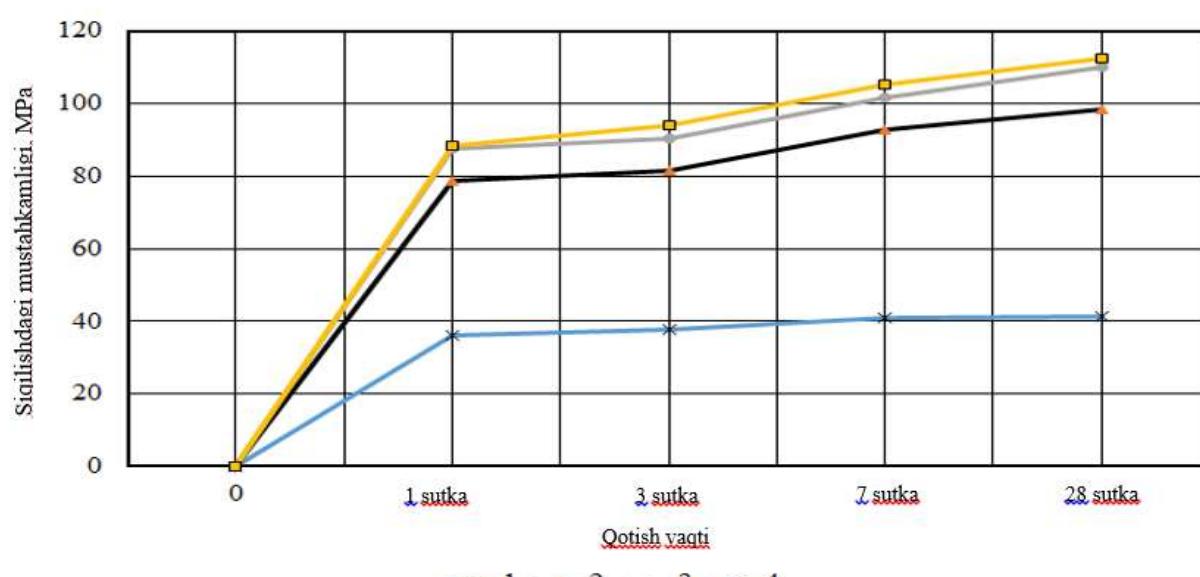
Ma'lumki, sement kukunining maydalik darajasining ortishi bilan solishtirma sirt yuzasining ortishi uning qotish vaqtini tezlashadi. Shuningdek sement xamiri tarkibidagi

suvgi miqdorining ortishi bilan uning qotish vaqtini uzayadi, suvgi miqdorining kamayishi esa qotish vaqtini tezlashadi (1-jadval). Buni superplastifikatorning sement-suvli xamiridagi qattiq zarralari orasida ta'sir qiluvchi tortishish kuchlarini pasaytirishi bilan tushuntirish mumkin. Superplastifikator sement zarralari yuzasida adsorbsion qatlam hosil qilib, elektrostatik itarish kuchini hosil qilish bilan birga va tizimning yopishqoqligini pasaytiradi.

Tabiiy sharoitda qotgan YuMB-100, ya'ni faqat portlandsement klinkeri va 3% gips toshidan tashkil topgan tarkiblari 28 sutkalik mustahkamligining mos ravishda 1 sutkada 20 dan to 23% gacha, 3 sutkada 53 dan to 58% gacha va 7 sutkada 68 dan to 77 % ga erishishi aniqlandi. Shuni ta'kidlash kerakki tarkibida 0,8% superplastifikator bo'lgan tarkib 28 sutkada mustahkalik bo'yicha eng yuqori ko'rsatkich – 56,3 MPani ko'rsatish bilan birga, qotish vaqtiga mos ravishda 1 sutkasida 28 sutkalik mustahkamligining 23 %i, 3 sutkasida 53%i va 7 sutkasida 68 %iga erishdi.

Ana shu tarkiblardagi YuMBlarga issiq-nam ishlovi berib qotirish natijalariga ko'ra quyidagilarni ta'kidlashimiz mumkin:

Issiq- nam ishlovi YuMBning mustahkamligiga ijobiy ta'sir qilishi aniqlandi. Issiq- nam ishlovi berib qotirilgan YuMB-100 ning hamma namunalari 28 sutkadan keyin tabiiy sharoitda qotgan namunalarning mustahkamligiga nisbatan deyarli 2 barobargacha yuqori mustahkamlikka erishdi. Issiq-nam ishlovi berilganidan keyin sinalganida 28 sutkalik mustahkamligiga nisbatan 77% mustahkamlikka erishishi aniqlandi (1-rasm).



1-rasm. Issiq-nam ishlov berilgan YuMB-100 ning vaqt bo'yicha mustahkamligining o'zgarishi. Tarkiblarning tartib raqami 1 – jadval bo'yicha.

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